

# SPECIFICATION

Customer : QUARTZ

Applied To :

Product Name : Speaker

Model Name : KP1330SP1

Drawing No. : KFC2870

Signature of Approval

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Signature of KEPO

Approved by	Checked by	Issued by	Date



**Ningbo KePO Electronics Co.,Ltd.**

*Address: No.25 Baoyuan Road Dongqian Lake Industrial Area  
Dongqian Lake, Ningbo315121, China*

*Tel: +86(574)88371186, 88370330 Fax: +86(574)88370329*

*http://www.chinaacoustic.com E-mail: Sales@kepo.com.cn*

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## 1. Scope

This specification is applied to the dynamic speaker which is used all of the electrical acoustic product.

-- compact, rich sound

-- applications: mobile phone, PDA, notebook computer, etc. ..

## 2. General

2.1 Out-Diameter :  $\Phi 13$  mm

2.2 Height : 3.0 mm

2.3 Weight : 1.2gr.

2.4 Operating Temperature range:

-20~+70°C without loss of function

2.5 Store Temperature range:

-40~+85°C without loss of function

## 3. Electrical and Acoustic Characteristics.

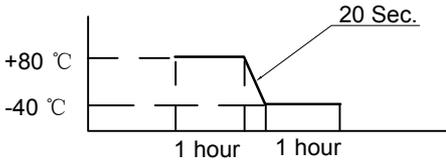
Test condition : 15 ~ 35 °C, 25% ~ 85% RH, 860~1060 mbar

	Items	Specification
1	Impedance	$8 \Omega \pm 15\%$ (at 1Vrms,1.5kHz)
2	Sound Pressure Level	86dB $\pm$ 3dB( at 0.8,1,1.2,1.5kHz/0.1W/0.1M )
3	Resonance Frequency	1200Hz $\pm$ 20%
4	Frequency Range	$F_0 \sim 8.0$ kHz
5	Input Power	Rated 0.5W / Max. 1.0W
6	Distortion	<10% Max. at 2kHz/2Vrms
7	Buzz and Rattle	Should not be audible buzzes,rattles when the 2.0V sine wave signal swept at frequency range.
8	Polarity	When supplied plus D.C. voltage to (+) terminal, the cone diaphragm must move to forward.

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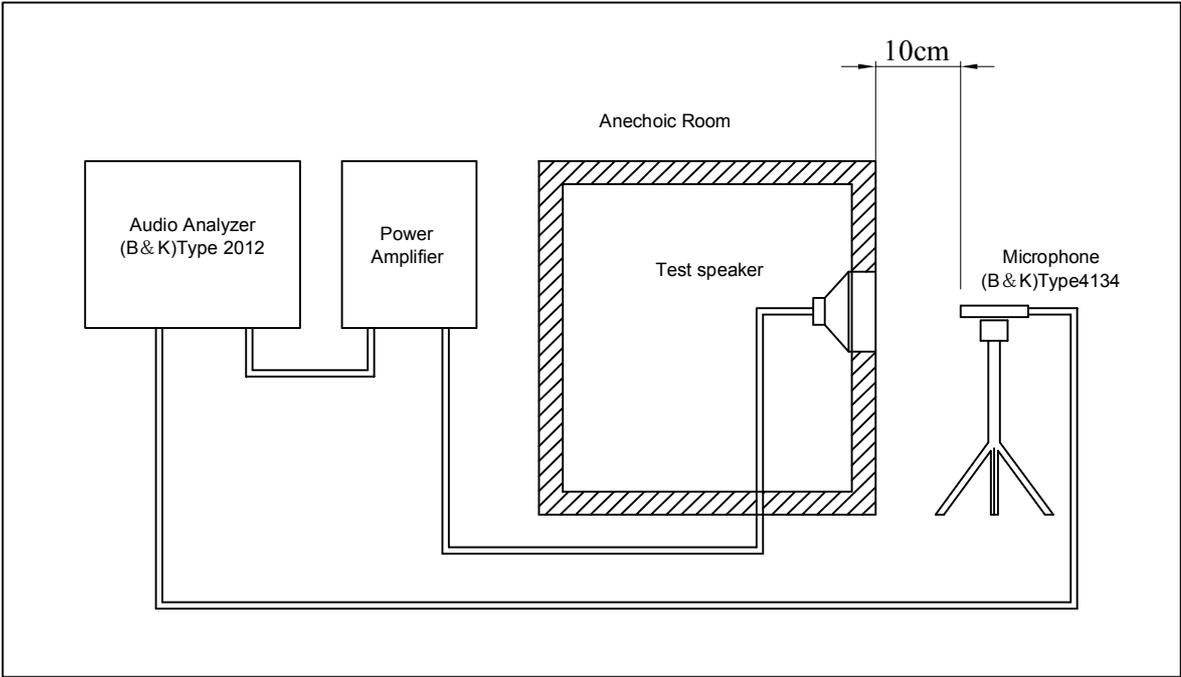
## 4. Reliability Test

After test(1~7item), the speaker S.P.L . difference shall be within  $\pm 3\text{dB}$ , and the appearance not exist any change to be harmful to normal operation(e.g. cracks,rusts,damages and especially distortion).

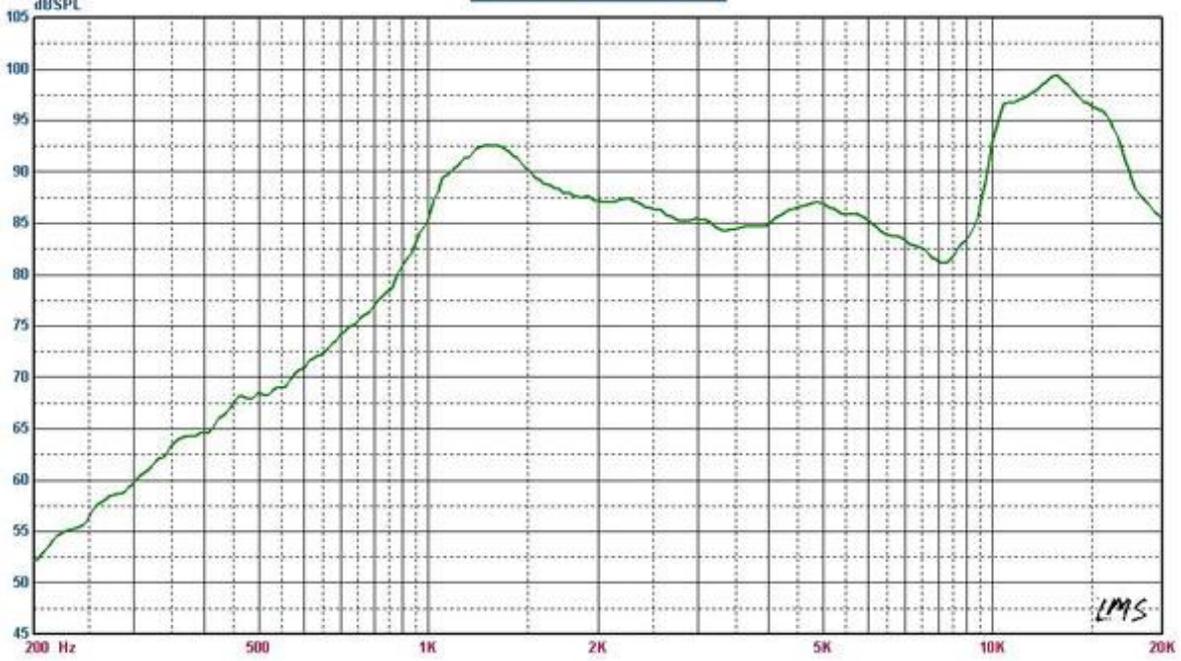
	Item	Specification
1	High Temperature Test	After being placed in a chamber with $+85\pm 3\text{ }^\circ\text{C}$ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.
2	Low Temperature Test	After being placed in a chamber with $-40\pm 3\text{ }^\circ\text{C}$ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.
3	Humidity Test	After being placed in a chamber with 85 to 90%R.H. at $+40\pm 2\text{ }^\circ\text{C}$ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.
4	Thermal Shock Test	<p>After being placed in a chamber at <math>+80\text{ }^\circ\text{C}</math> for 1 hour, then speaker shall be placed in a chamber at <math>-40\text{ }^\circ\text{C}</math> for 1 hour(1 cycle is the below diagram).</p> <p>After 6 above cycles, speaker shall be measured after being placed in natural condition for 1 hour.</p> 
5	Vibration Test	After being applied vibration of amplitude of 1.5mm with 10 to 55Hz band of vibration frequency to each of 3 perpendicular directions for 1 hour, then placed in natural condition for 1 hour, speaker shall be measured.
6	Drop Test	The speaker when mounted in the jig which weight 85g~100g, shall with stand 15 times random drops from a height of 1.5 meter to a concrete floor faced with 5mm thick hard wood board.and be nothing mechanical damage.
7	Load test	After being applied loading white noise with input power 0.5W(2.0Vrms.) for 96 hours, then placed in natural condition for 1 hour, speaker shall be measured.
8	Insulation test	When they are measured with DC 100V the insulation resistance between v.c. terminal and frame must be more than 1 M $\Omega$

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### 5. Measurement Block Diagram & Response curve

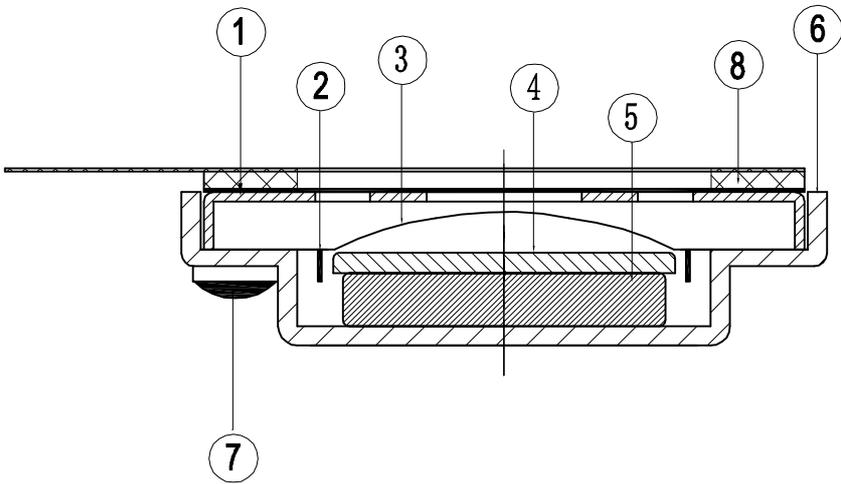


**SPL vs Freq**



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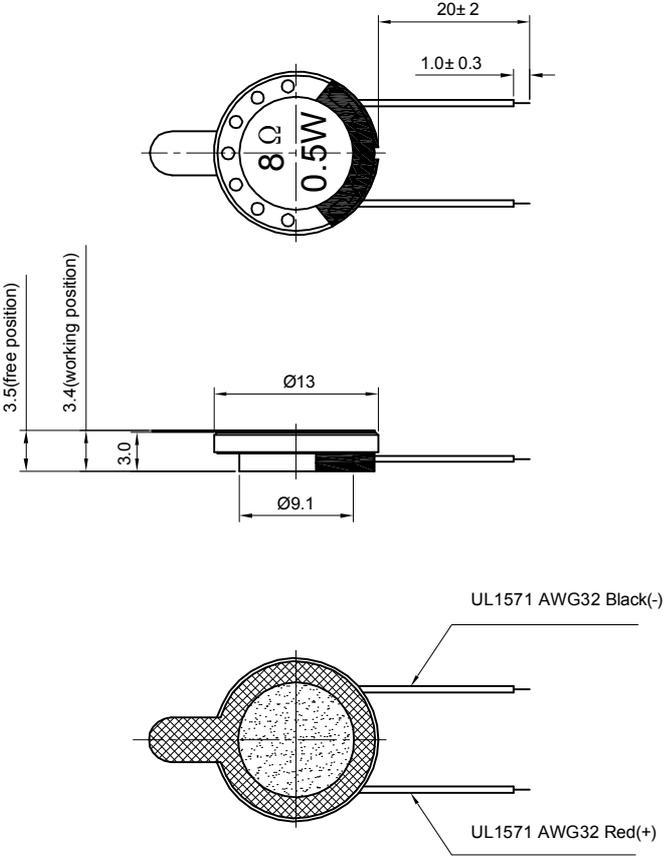
### 6. Structure



8	Gasket	1	unwoven fabric	800+2B+800
7	Terminal	1	Epoxy PCB	
6	Frame	1	SPC	
5	Magnet	1	Nd-Fe-B	
4	Plate	1	SPC	
3	Diaphragm	1	PEN	
2	Coil	1	Copper	
1	Cap	1	SUS304	
No.	Part Name	Q'TY	Material	Remarks

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### 7. Dimensions

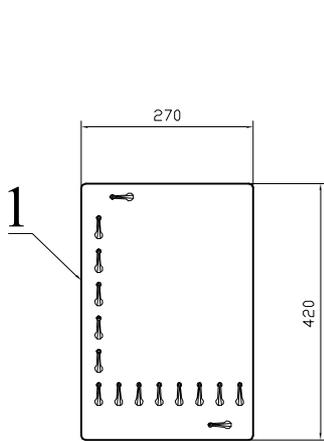


FIRST ANGLE PROJECTION

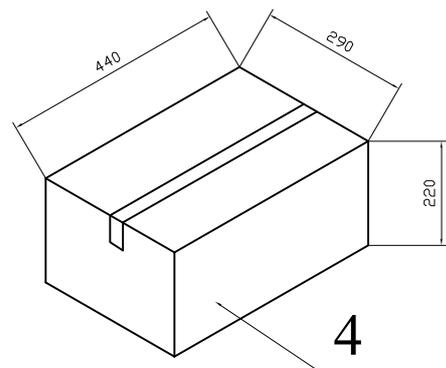
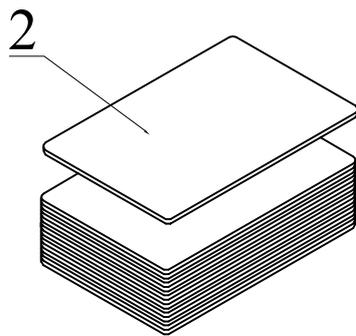
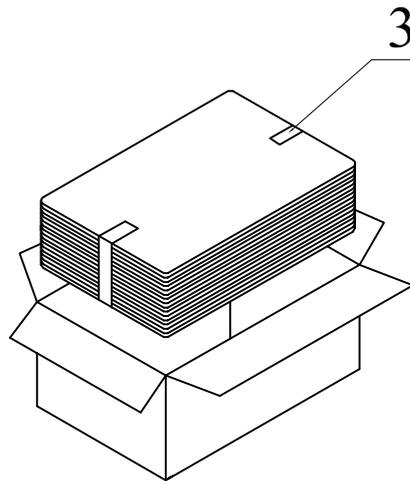
UNIT : mm  
Tolerance :  $\pm 0.2$

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## 8. Packing



100Pcs



QTY: 2000Pcs  
440 x290 x220

