

**BUH515D**

## HIGH VOLTAGE FAST-SWITCHING NPN POWER TRANSISTOR

- STMicroelectronics PREFERRED SALES TYPE
- HIGH VOLTAGE CAPABILITY
- FULLY INSULATED PACKAGE (U.L. COMPLIANT) FOR EASY MOUNTING
- NPN TRANSISTOR WITH INTEGRATED FREEWHEELING DIODE

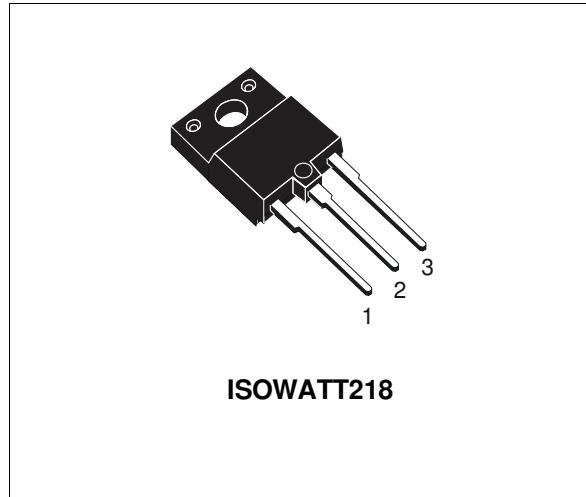
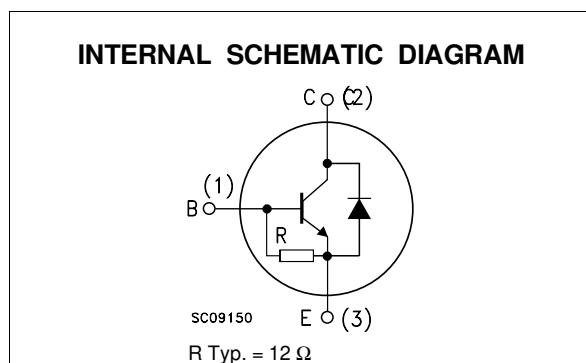
**APPLICATIONS:**

- HORIZONTAL DEFLECTION FOR COLOUR TVs

**DESCRIPTION**

The BUH515D is manufactured using Multiepitaxial Mesa technology for cost-effective high performance and uses a Hollow Emitter structure to enhance switching speeds.

The BUH series is designed for use in horizontal deflection circuits in televisions and monitors.

**ISOWATT218****ABSOLUTE MAXIMUM RATINGS**

Symbol	Parameter	Value	Unit
$V_{CBO}$	Collector-Base Voltage ( $I_E = 0$ )	1500	V
$V_{CEO}$	Collector-Emitter Voltage ( $I_B = 0$ )	700	V
$V_{EBO}$	Emitter-Base Voltage ( $I_C = 0$ )	5	V
$I_C$	Collector Current	8	A
$I_{CM}$	Collector Peak Current ( $t_p < 5 \text{ ms}$ )	15	A
$I_B$	Base Current	5	A
$I_{BM}$	Base Peak Current ( $t_p < 5 \text{ ms}$ )	8	A
$P_{tot}$	Total Dissipation at $T_c = 25^\circ\text{C}$	50	W
$V_{isol}$	Insulation Withstand Voltage (RMS) from All Three Leads to External Heatsink	2500	V
$T_{stg}$	Storage Temperature	-65 to 150	°C

# BUH515D

## THERMAL DATA

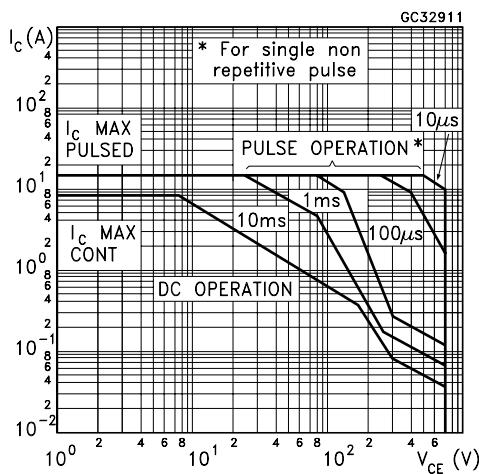
R <sub>thj-case</sub>	Thermal Resistance Junction-case	Max	2.5	°C/W
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ELECTRICAL CHARACTERISTICS ( $T_{case} = 25^{\circ}\text{C}$  unless otherwise specified)

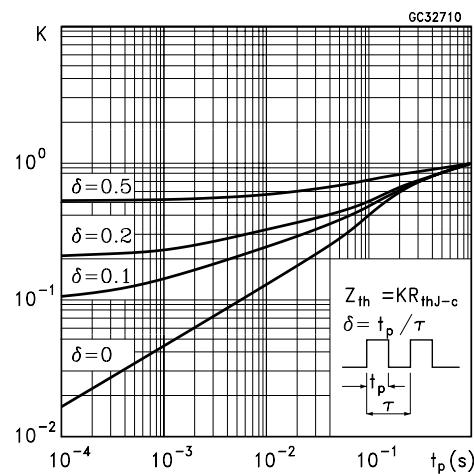
Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Unit
I <sub>CES</sub>	Collector Cut-off Current ( $V_{BE} = 0$ )	$V_{CE} = 1300 \text{ V}$ $V_{CE} = 1500 \text{ V}$ $V_{CE} = 1500 \text{ V} \quad T_j = 125^{\circ}\text{C}$			10 0.2 2	μA mA mA
I <sub>EBO</sub>	Emitter Cut-off Current ( $I_C = 0$ )	$V_{EB} = 5 \text{ V}$			200	mA
V <sub>CE(sat)*</sub>	Collector-Emitter Saturation Voltage	$I_C = 5 \text{ A} \quad I_B = 1.25 \text{ A}$			1.5	V
V <sub>BE(sat)*</sub>	Base-Emitter Saturation Voltage	$I_C = 5 \text{ A} \quad I_B = 1.25 \text{ A}$			1.3	V
$h_{FE}^*$	DC Current Gain	$I_C = 5 \text{ A} \quad V_{CE} = 5 \text{ V}$ $I_C = 5 \text{ A} \quad V_{CE} = 5 \text{ V} \quad T_j = 100^{\circ}\text{C}$	5 3		10	
t <sub>s</sub> t <sub>f</sub>	RESISTIVE LOAD Storage Time Fall Time	$V_{CC} = 400 \text{ V} \quad I_C = 5 \text{ A}$ $I_{B1} = 1.5 \text{ A} \quad I_{B2} = -2.5 \text{ A}$		2.4 170	3.6 260	μs ns
t <sub>s</sub> t <sub>f</sub>	INDUCTIVE LOAD Storage Time Fall Time	$I_C = 5 \text{ A} \quad f = 15625 \text{ Hz}$ $I_{B1} = 1.25 \text{ A} \quad I_{B2} = -2.5 \text{ A}$ $V_{ceflyback} = 1050 \sin\left(\frac{\pi}{10} 10^6\right)t \text{ V}$		3.5 450		μs ns
V <sub>F</sub>	Diode Forward Voltage	$I_F = 5 \text{ A}$			2	V

\* Pulsed: Pulse duration = 300 μs, duty cycle 1.5 %

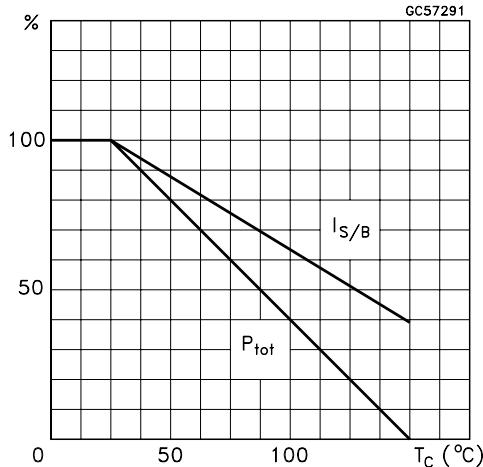
## Safe Operating Area



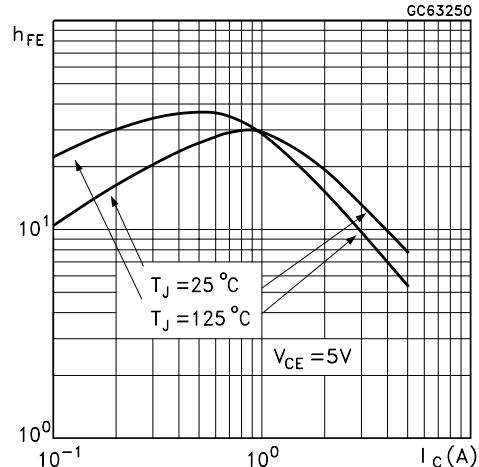
## Thermal Impedance



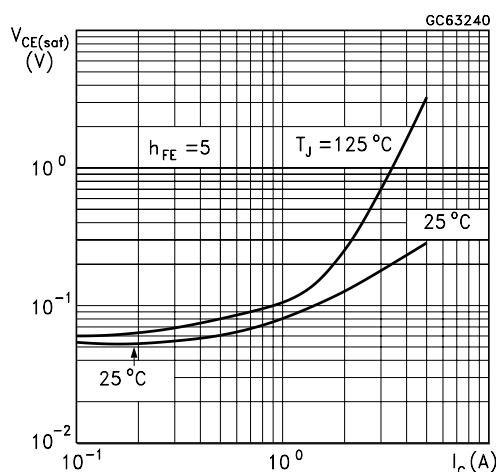
Derating Curve



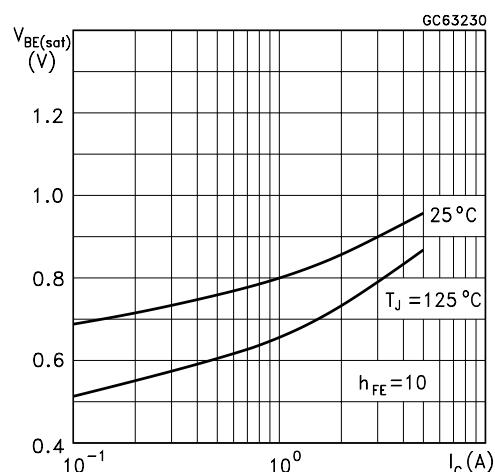
DC Current Gain



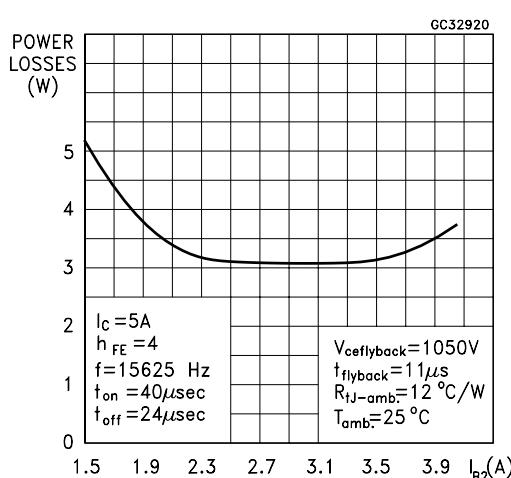
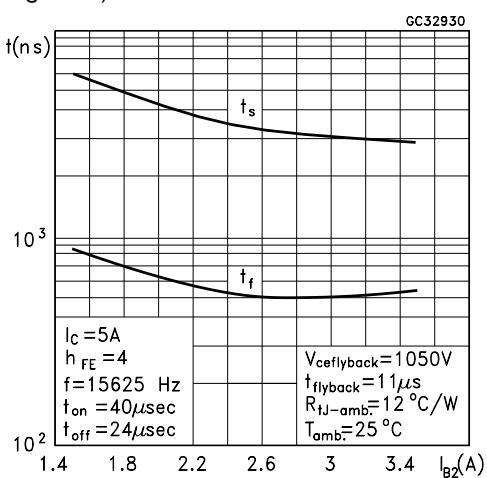
Collector Emitter Saturation Voltage



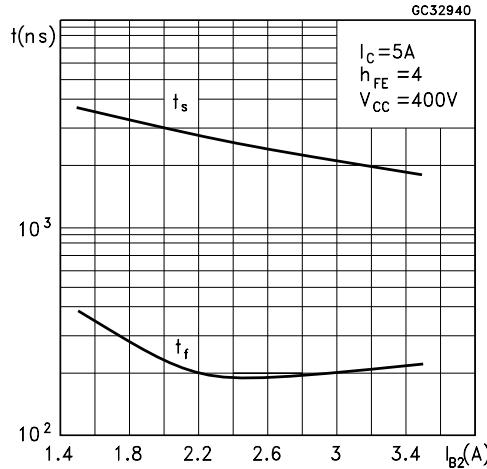
Base Emitter Saturation Voltage



Power Losses at 16 KHz

Switching Time Inductive Load at 16KHz  
(see figure 2)

### Switching Time Resistive Load



### BASE DRIVE INFORMATION

In order to saturate the power switch and reduce conduction losses, adequate direct base current  $I_{B1}$  has to be provided for the lowest gain  $h_{FE}$  at 100 °C (line scan phase). On the other hand, negative base current  $I_{B2}$  must be provided to turn off the power transistor (retrace phase). Most of the dissipation, especially in the deflection application, occurs at switch-off. Therefore it is essential to determine the value of  $I_{B2}$  which minimizes power losses, fall time  $t_f$  and, consequently,  $T_j$ . A new set of curves have been defined to give total power losses,  $t_s$  and  $t_f$  as a function of  $I_{B2}$  at 16 KHz frequencies for choosing the optimum negative drive. The test circuit is illustrated in fig. 1.

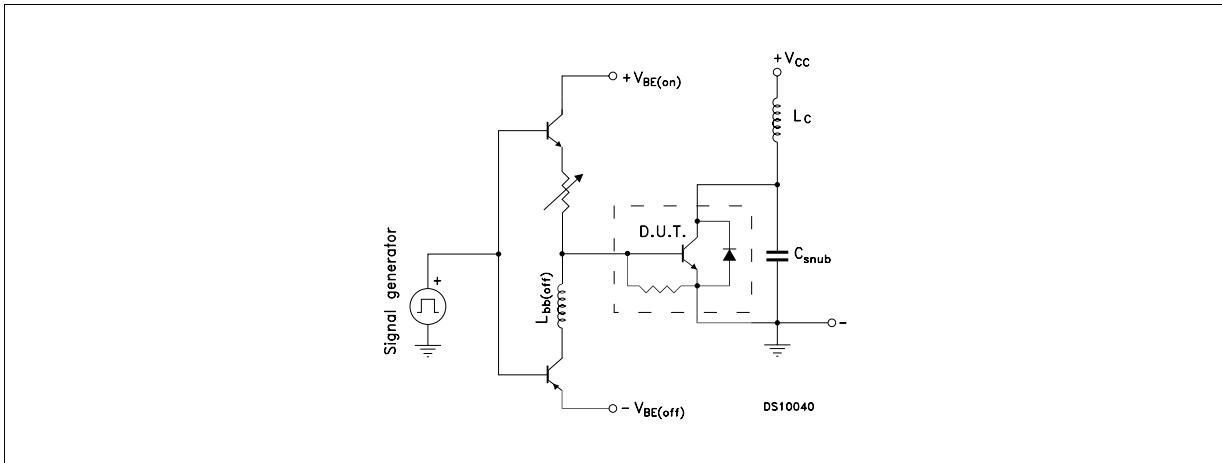
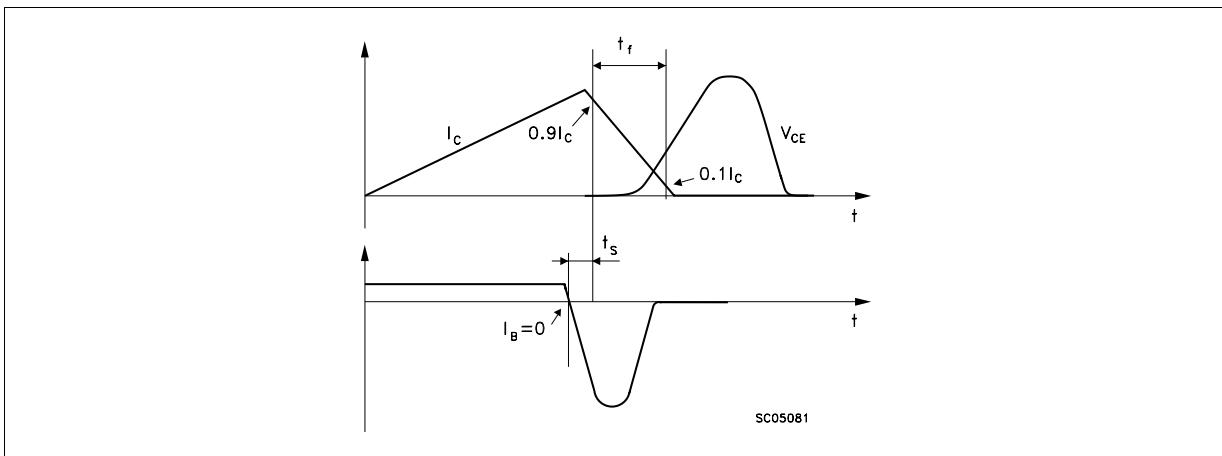
Inductance  $L_1$  serves to control the slope of the negative base current  $I_{B2}$  to recombine the excess carrier in the collector when base current is still present, this avoid any tailing phenomenon in the collector current.

The values of  $L$  and  $C$  are calculated from the following equations:

$$\frac{1}{2} L (I_C)^2 = \frac{1}{2} C (V_{CEfly})^2$$

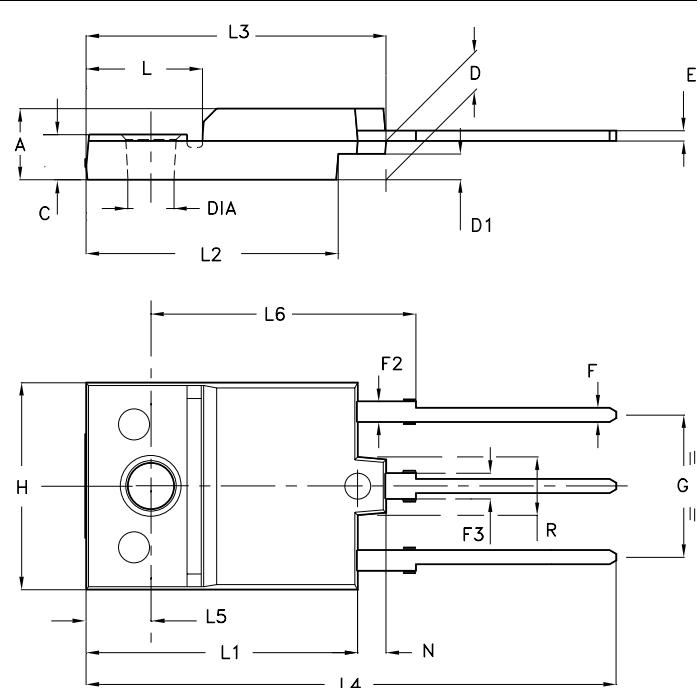
$$\omega = 2 \pi f = \frac{1}{\sqrt{L C}}$$

Where  $I_C$ = operating collector current,  $V_{CEfly}$ = flyback voltage,  $f$ = frequency of oscillation during retrace.

**Figure 1:** Inductive Load Switching Test Circuit**Figure 2:** Switching Waveforms in a Deflection Circuit

## ISOWATT218 MECHANICAL DATA

DIM.	mm			inch		
	MIN.	TYP.	MAX.	MIN.	TYP.	MAX.
A	5.35		5.65	0.211		0.222
C	3.30		3.80	0.130		0.150
D	2.90		3.10	0.114		0.122
D1	1.88		2.08	0.074		0.082
E	0.75		0.95	0.030		0.037
F	1.05		1.25	0.041		0.049
F2	1.50		1.70	0.059		0.067
F3	1.90		2.10	0.075		0.083
G	10.80		11.20	0.425		0.441
H	15.80		16.20	0.622		0.638
L		9			0.354	
L1	20.80		21.20	0.819		0.835
L2	19.10		19.90	0.752		0.783
L3	22.80		23.60	0.898		0.929
L4	40.50		42.50	1.594		1.673
L5	4.85		5.25	0.191		0.207
L6	20.25		20.75	0.797		0.817
N	2.1		2.3	0.083		0.091
R		4.6			0.181	
DIA	3.5		3.7	0.138		0.146



- Weight : 4.9 g (typ.)

- Maximum Torque (applied to mounting flange) Recommended: 0.8 Nm; Maximum: 1 Nm

- The side of the dissipator must be flat within 80 µm

P025C/A

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