

# SHOULDER

## SHOULDER ELECTRONICS CO., LTD

### SPECIFICATION FOR APPROVAL

NO 编号: \_\_\_\_\_

CUSTOMER 客 户: \_\_\_\_\_

PRODUCT 产 品: \_\_\_\_\_ SAW FILTER \_\_\_\_\_

MODEL NO 型 号: \_\_\_\_\_ HDF1220A SMD-5 \_\_\_\_\_

PREPARED 编 制: \_\_\_\_\_ Fengyu \_\_\_\_\_ CHECKED 审 核: \_\_\_\_\_ York \_\_\_\_\_

APPROVED 批 准: \_\_\_\_\_ Lijiating \_\_\_\_\_ DATE 日 期: \_\_\_\_\_ 2007-3-21 \_\_\_\_\_

CUSTOMER 客户确认意见:

CHECKED 审 核:

APPROVED 批 准:

DATE 日 期:

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# 1. SCOPE

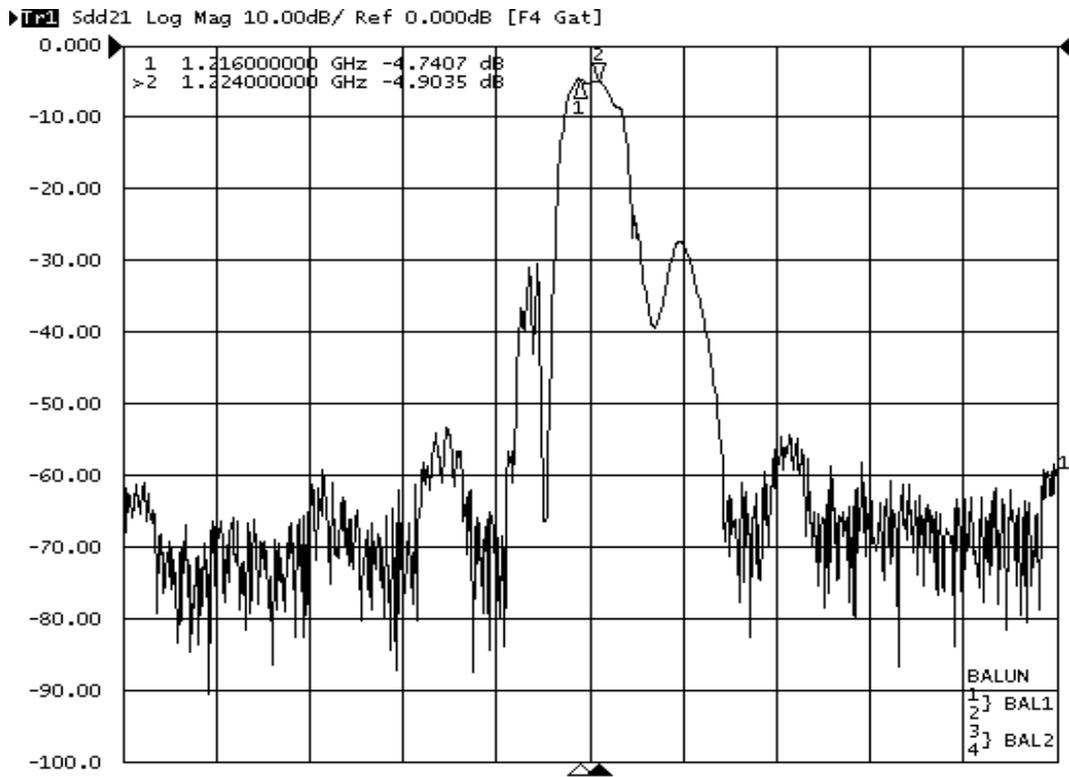
This specification shall cover the characteristics of SAW filter With F1220AS5 used digital television

# 2. ELECTRICAL SPECIFICATION

Dc voltage VDC	0V
Operation temperature	-40°C~+85°C
Storage temperature	-40°C~+85°C
RF Power dissipation	0 dBm(source impedance 200Ω)

Electronic Characteristics

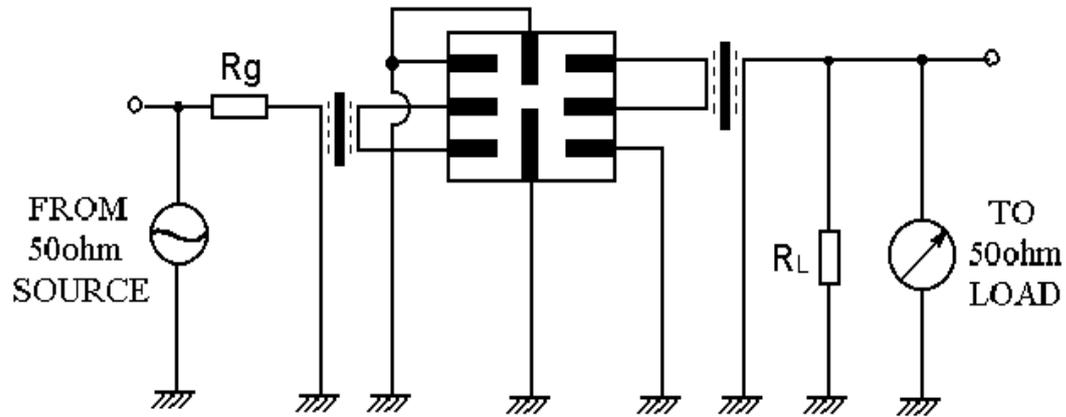
## 2-1. Typical frequency response



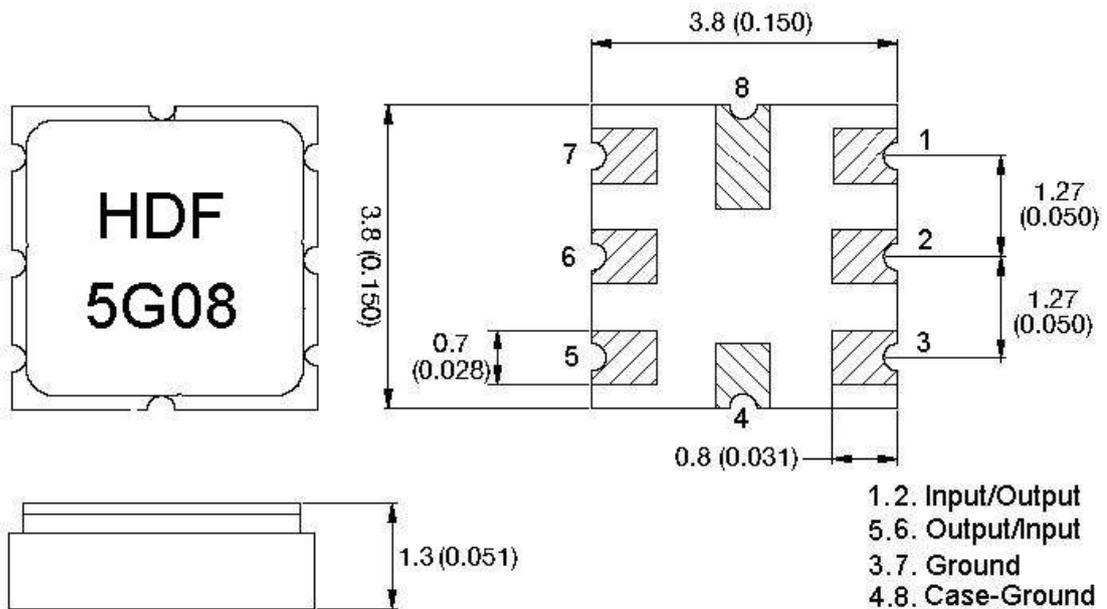
## 2-2. Electrical characteristics

Par number	HDF1220AS5	Unit
Norminal center frequency(Fo)	1220	MHz
Insertion loss:		
500.00~Fc-85.00MHz	50.0 min.	
Fc-76.00~Fc-68.00MHz	46.0 min.	
Fc-44.00MHz	50.0 min	dB
Fc-36.00MHz	46.0 min	
Fc±4.00MHz	5.8.0 max.	
Fc+70.00~2000.00MHz	50.0 min.	
Ripple (with Fo ±4.0MHz)	1.5 max.	dB
Input/Output Impedance	200	ohm

### 3. TEST CIRCUIT



### 4. DIMENSION



### 5. ENVIRONMENTAL CHARACTERISTICS

#### 5-1 Temperature cycling

Subject the device to a low temperature of  $-45^{\circ}\text{C}$  for 30 minutes. Following by a high temperature of  $+25^{\circ}\text{C}$  for 5 Minutes and a higher temperature of  $+85^{\circ}\text{C}$  for 30 Minutes. Then release the device into the room conditions for 1 to 2 hours prior to the measurement. It shall meet the specifications in table 1.

#### 5-2 Resistance to solder heat

Submerge the device terminals into the solder bath at  $260^{\circ}\text{C} \pm 5^{\circ}\text{C}$  for  $10 \pm 1$  sec. Then release the device into the room conditions for 4 hours. It shall meet the specifications in table 1.

#### 5-3 Solderability

Submerge the device terminals into the solder bath at  $245^{\circ}\text{C} \pm 5^{\circ}\text{C}$  for 5s, More than 95% area of the soldering pad must be covered with new solder. It shall meet the specifications in table 1.

#### 5-4 Mechanical shock

Drop the device randomly onto the concrete floor from the height of 1 m 3 times. the filter shall fulfill the specifications in table 1.

#### 5-5 Vibration

Subject the device to the vibration for 2 hour each in x,y and z axes with the amplitude of 1.5 mm at 10 to 55 hz. The filter shall fulfill the specifications in table 1.

## 6. REMARK

### 6.1 Static voltage

Static voltage between signal load & ground may cause deterioration & destruction of the component. Please avoid static voltage.

### 6.2 Ultrasonic cleaning

Ultrasonic vibration may cause deterioration & destruction of the component. Please avoid ultrasonic cleaning

### 6.3 Soldering

Only leads of component may be soldered. Please avoid soldering another part of component.

## 7. Packing

### 7.1 Dimensions

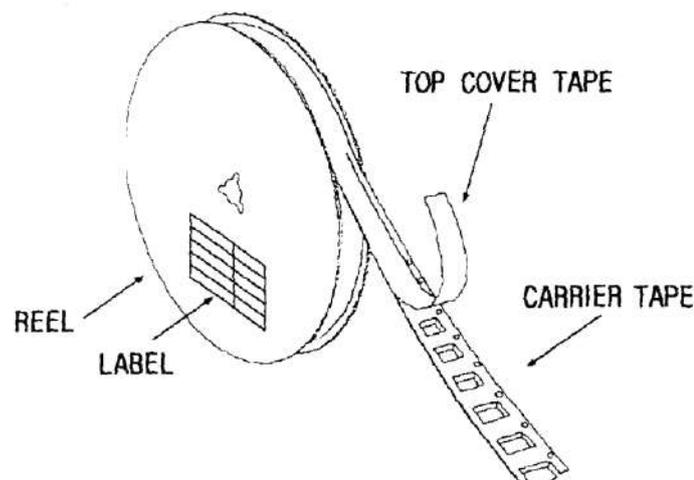
- (1) Carrier Tape: Figure 1
- (2) Reel: Figure 2
- (3) The product shall be packed properly not to be damaged during transportation and storage.

### 7.2 Reeling Quantity

1000 pcs/reel	7''
3000 pcs/reel	13''

### 7.3 Taping Structure

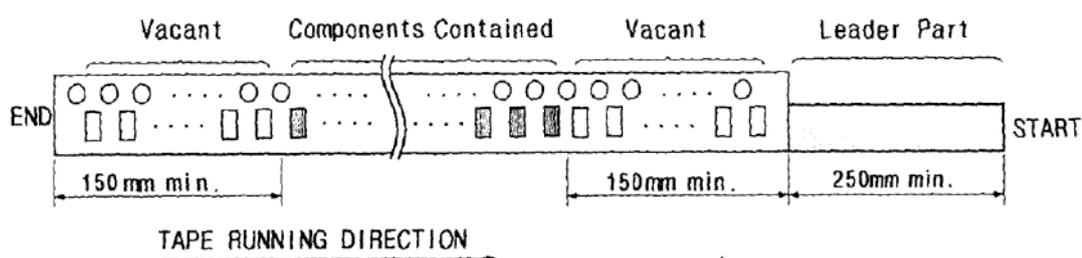
- (1) The tape shall be wound around the reel in the direction shown below.



(2) Label

Device Name	
User Product Name	
Quantity	
Lot No.	

(3) Leader part and vacant position specifications.

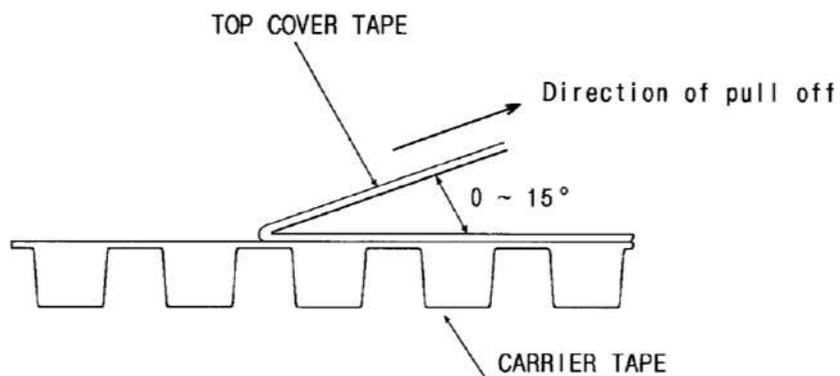


## 8. TAPE SPECIFICATIONS

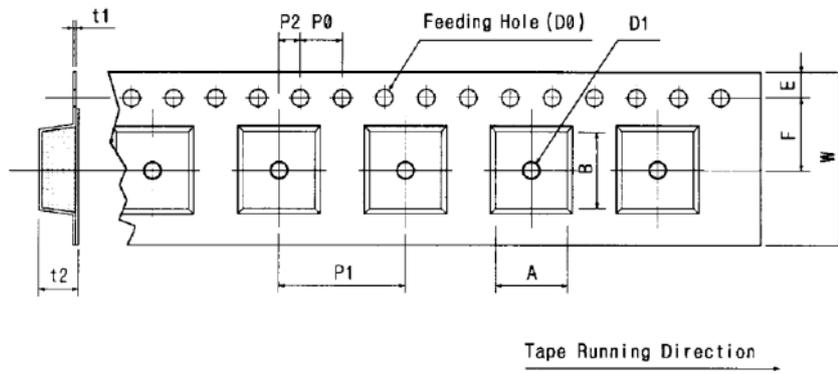
8.1 Tensile Strength of Carrier Tape: 4.4N/mm width

8.2 Top Cover Tape Adhesion (See the below figure)

- (1) pull off angle: 0~15°
- (2) speed: 300mm/min.
- (3) force: 20~70g



[Figure 1] Carrier Tape Dimensions

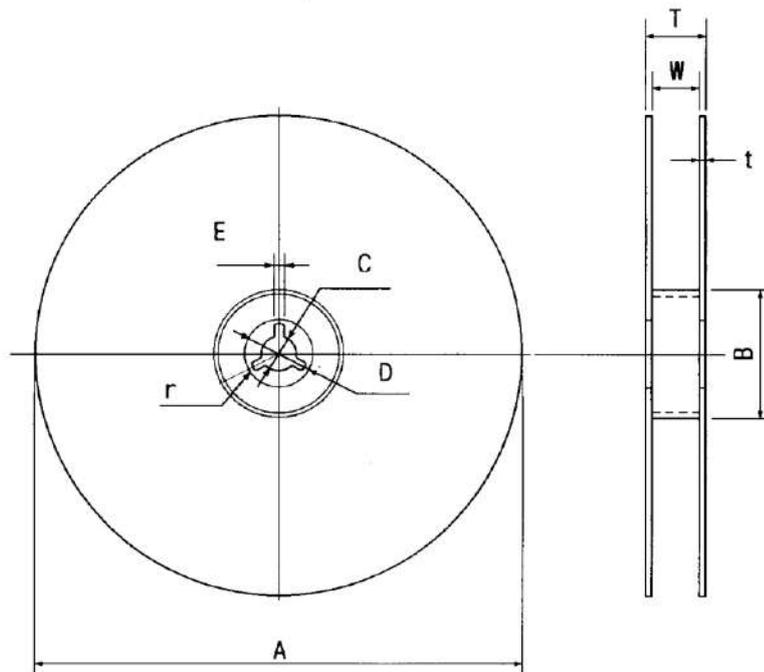


[Unit:mm]

W	F	E	P0	P1	P2	D0	D1	t1	t2	A	B
12.00	5.50	1.75	4.00	8.00	2.00	Ø1.50	Ø1.0	0.25	1.65	4.04	4.10
±0.30	±0.10	±0.10	±0.10	±0.10	±0.10		±0.25	±0.05	±0.10	±0.10	±0.10

[Figure 2]

[Unit:mm]



A	B	C	D	E	W	t	r
Ø330	Ø100	Ø13	Ø21	2	13	3	1.0
±1.0	±0.5	±0.5	±0.8	±0.5	±0.3	max.	max.