SPECIFICATION **E**



Customer KFPO

Applied To

Product Name: SPEAKER

Model Name: KP2644SP1R8F650

Drawing No. : KF3.001.532

Signature of Appronal

Signature of KEPO

| Approved by | Checkde by | Issued by | Date |
|-------------|------------|-----------|------|
| James - | 主义 | 忻客荣 | |

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| | | Revision No. | 1.0 |
| Model No. : KP2644SP1R8F650 | : KP2644SP1R8F650 | Drawing No. | KF3.001.532 |

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1. Scope

This specification is applied to the dynamic speaker which is used all of the electrical acoustic product.

- -- compact, rich sound
- -- applications: mobile phone, PDA, notebook computer, etc. ..

2. General

2.1 Out-Diameter : 26 mm
 2.2 Height : 4.7 mm
 2.3 Weight : 5.5 g

2.4 Operating Temperature range:

-30~+70°C without loss of function

2.5 Store Temperature range:

-40~+85℃ without loss of function

3. Electrical and Acoustic Characteristics.

Test condition: $15 \sim 35 \,^{\circ}\mathrm{C}$, $25\% \sim 85\% \,^{\circ}\mathrm{RH}$, $860 \sim 1060 \,^{\circ}\mathrm{mbar}$

| No | Items | Specification | | |
|----|----------------------|---|--|--|
| 1 | Impedance | 8 Ω \pm 15% (1Vrms at 2.0KHz) | | |
| 2 | Sound Pressure Level | 90 dB ± 3dB 0.1W/0.1M at (AVG 1.0,1.2,1.5,2.0kHz) | | |
| 3 | Resonance Frequency | 650 Hz ± 20% at 1V | | |
| 4 | Frequency Range | Fo ~10KHz | | |
| 5 | Input Power | Rated 1 W / Max. 1.2 W | | |
| 6 | Distortion | <10% Max. at 2kHz/,0.1W/0.1m | | |
| 7 | Buss and Rattle | Should not be audible buzzes, rattles when the 2.83V sine wave signal swept at frequency range. | | |
| 8 | Polarity | When supplied plus D.C. voltage to (+) terminal, the cone diaphragm must move to forward. | | |

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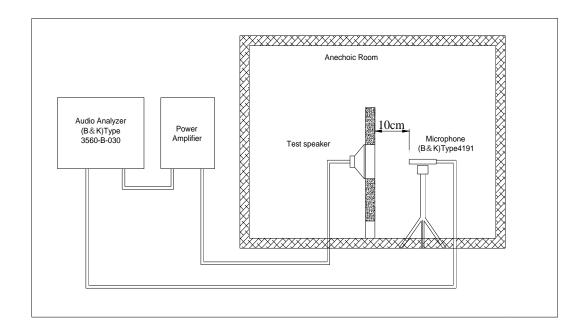
4. Reliability Test

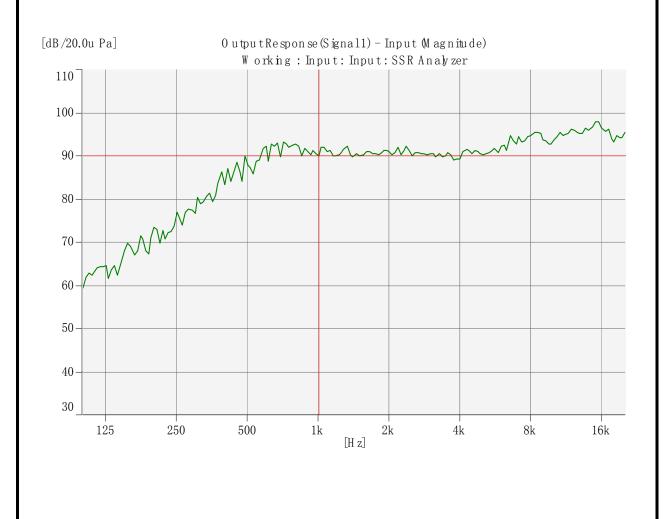
After test(1~7item), the speaker S.P.L . difference shall be within $\pm 3 dB$, and the appearance not exist any change to be harmful to normal operation (e.g. cracks,rusts,damages and especially distortion).

| No | Items | Specification |
|----|--------------------------|---|
| 1 | High Temperature Test | After being placed in a chamber with +85±3 °C for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured. |
| 2 | Low Temperature Test | After being placed in a chamber with -40±3 ℃ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured. |
| 3 | Humidity Test | After being placed in a chamber with 85 to 90%R.H. at +40±2 °C for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured. |
| 4 | Thermal Shock Test | After being placed in a chamber at +70°C for 1 hour, then speaker shall be placed in a chamber at -30°C for 1 hour(1 cycle is the below diagram). After 6 above cycles, speaker shall be measured after being placed in natural condition for 1 hour. 20 Sec. +70°C -30°C 1 hour 1 hour |
| 5 | Vibration Test | After being applied vibration of amplitude of 1.5mm with 10 to55Hz band of vibration frequency to each of 3 perpendicular directions for 1 hour, then placed in natural condition for 1 hour, speaker shall be measured. |
| 6 | Drop Test | The speaker when mounted in the jig which weight 85g~100g, shall with stand 15 times random drops from a height of 1.5 meter to a concrete floor faced with 5mm thick hard wood board.and be nothing mechanical damage. |
| 7 | Load test | After being applied loading white noise with input power 1W(2.83Vrms.) for 96 hours, then placed in natural condition for 1 hour, speaker shall be measured. |
| 8 | Insulation test | When they are measured with DC 100V the insulation resistance between v.c. terminal and frame must be more than 1 $\text{M}\Omega$ |

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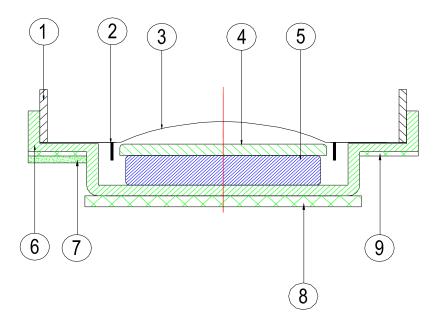
5. Measurement Block Diagram & Response curve





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6. Structure



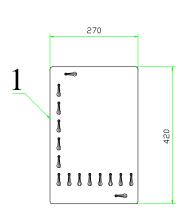
| | | ī | | |
|-----|------------|------|----------------|---------|
| 9 | Screen | | unwoven fabric | |
| 8 | Gasket | | EVA | |
| 7 | Terminal | 1 | Epoxy PCB | |
| 6 | Frame | 1 | SPCC | |
| 5 | Magnet | 1 | Nd-Fe-B | |
| 4 | Plate | 1 | SPCC | |
| 3 | Diaphragm | 1 | PEN | |
| 2 | Voice Coil | 1 | Copper | |
| 1 | Gasket | 1 | Paper | |
| No. | Part Name | Q'ty | Material | Remarks |

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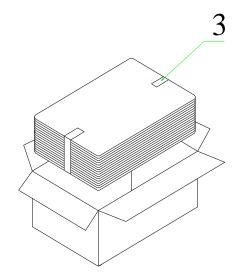
7. Dimensions Ф26 Ф24.9 Ф13 UNIT FIRST ANGLE PROJECTION : mm Tolerance: ±0.2

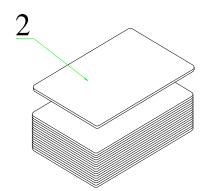
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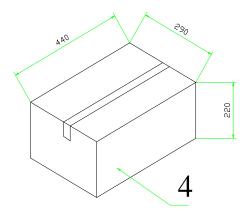
8. Packing



85Pcs







QTY: 1360Pcs 440 x290 x220

该包装仅限KEPO单体使用,客户时根据客户明细表

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| 9. Revision | | | | | | |
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| Rev. | DATE | PAGE | DESCRIPTION | | | ВОМ |
| No. | DATE | FAGE | DESCRIPTION | | | DOM |
| 1.0 | 2015-1-26 | | Primary | | | |
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