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	Revision No.	1.1
Model No. : KP3642SP5R16C-6515	Drawing No.	KFC6515

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1. Scope

This specification is applied to the dynamic speaker which is used all of the electrical acoustic product.

-- compact, rich sound

-- applications: mobile phone, PDA, notebook computer, etc. ..

2. General

2.1 Out-Diameter : 36 mm

2.2 Height : 5 mm

2.3 Weight : 8.1 g

2.4 Operating Temperature range:

-30~+70℃ without loss of function

2.5 Store Temperature range:

-40~+85℃ without loss of function

3. Electrical and Acoustic Characteristics.

Test condition : 15 ~ 35 ℃, 25% ~ 85% RH, 860~1060 mbar

No	Items	Specification
1	Impedance	16 Ω ± 15% (1Vrms at 1KHz)
2	Sound Pressure Level	92 dB ± 3dB (0.1W/0.1M at 0.8,1.0,1.5,2kHz average)
3	Resonance Frequency	400 Hz ± 20% 1.0V
4	Frequency Range	Fo ~20KHz
5	Input Power	Rated 0.5 W / Max. 0.8 W
6	Distortion	<5% Max. at 1kHz/2Vrms
7	Buzz and Rattle	Should not be audible buzzes,rattles when the 2.83V sine wave signal swept at frequency range.
8	Polarity	When supplied plus D.C. voltage to (+) terminal, the cone diaphragm must move to forward.

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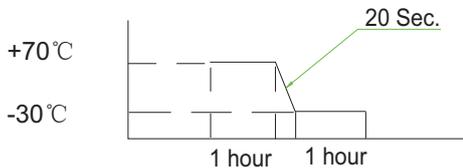
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4. Reliability Test

After test(1~7item), the speaker S.P.L . difference shall be within $\pm 3\text{dB}$, and the appearance not exist any change to be harmful to normal operation (e.g. cracks,rusts,damages and especially distortion).

No	Items	Specification
1	High Temperature Test	After being placed in a chamber with $+85\pm 3\text{ }^\circ\text{C}$ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.
2	Low Temperature Test	After being placed in a chamber with $-40\pm 3\text{ }^\circ\text{C}$ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.
3	Humidity Test	After being placed in a chamber with 85 to 90%R.H. at $+40\pm 2\text{ }^\circ\text{C}$ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.
4	Thermal Shock Test	<p>After being placed in a chamber at $+70\text{ }^\circ\text{C}$ for 1 hour, then speaker shall be placed in a chamber at $-30\text{ }^\circ\text{C}$ for 1 hour(1 cycle is the below diagram). After 6 above cycles, speaker shall be measured after being placed in natural condition for 1 hour.</p>  <p style="text-align: center;"> $+70\text{ }^\circ\text{C}$ $-30\text{ }^\circ\text{C}$ 1 hour 1 hour </p>
5	Vibration Test	After being applied vibration of amplitude of 1.5mm with 10 to 55Hz band of vibration frequency to each of 3 perpendicular directions for 1 hour, then placed in natural condition for 1 hour, speaker shall be measured.
6	Drop Test	The speaker when mounted in the jig which weight 85g~100g, shall with stand 15 times random drops from a height of 1.5 meter to a concrete floor faced with 5mm thick hard wood board and be nothing mechanical damage.
7	Load test	After being applied loading white noise with input power 0.5W(2.83Vrms.) for 96 hours, then placed in natural condition for 1 hour, speaker shall be measured.
8	Insulation test	When they are measured with DC 100V the insulation resistance between v.c. terminal and frame must be more than $1\text{ M}\Omega$

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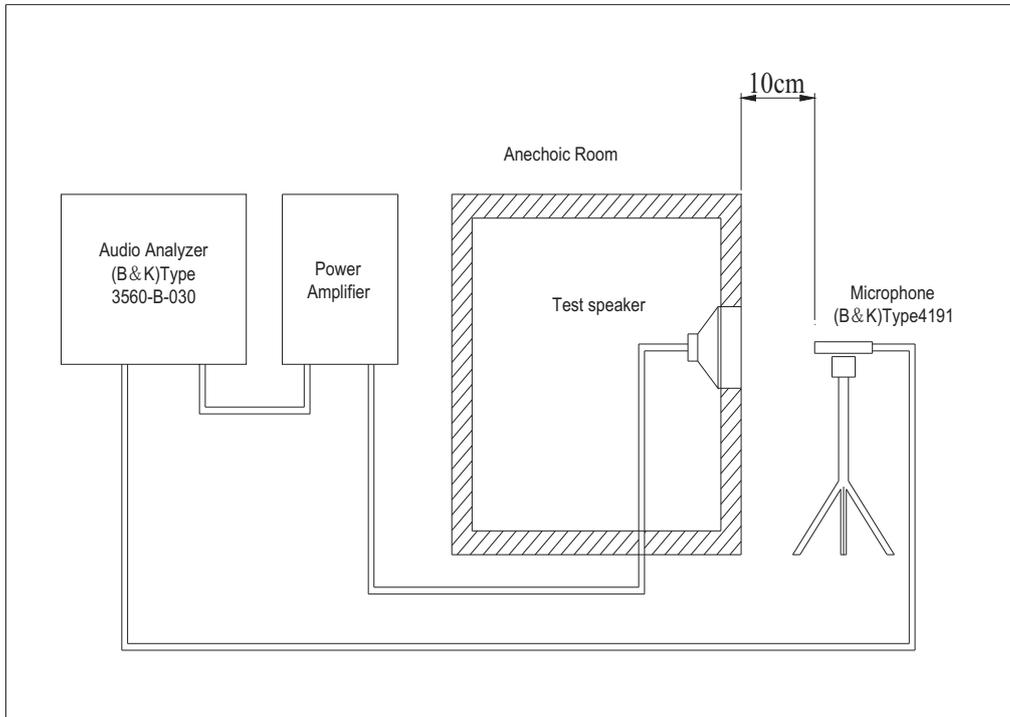
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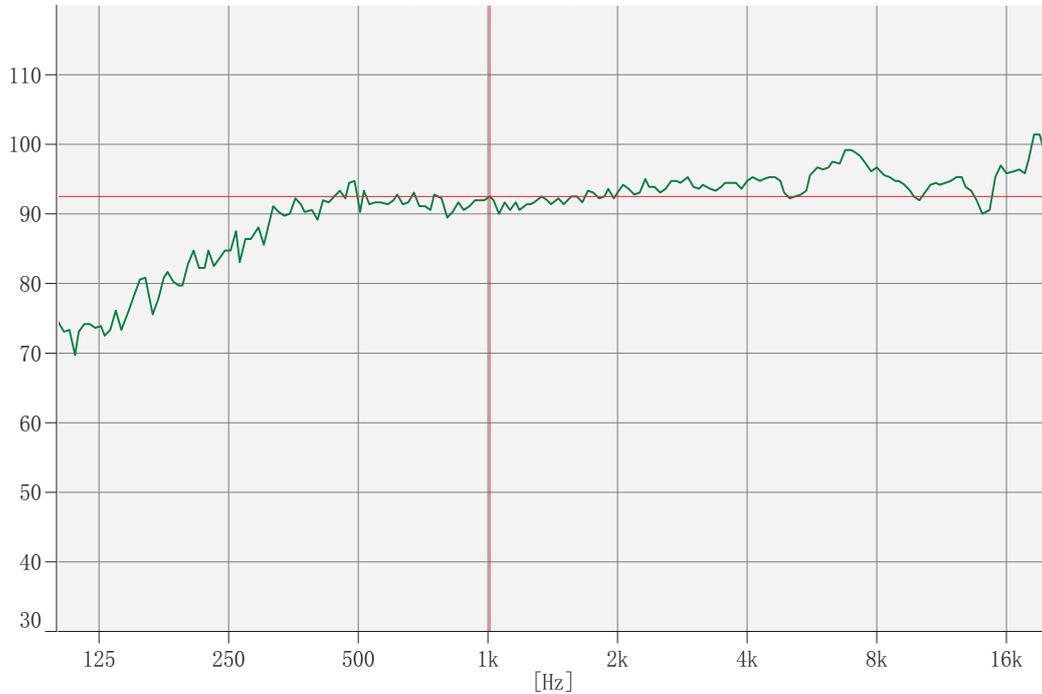
5. Measurement Block Diagram & Response curve



[dB/20.0u Pa]

Output Response(Signal 1) - Input (Magnitude)

Working : Input : Input : SSR Analyzer



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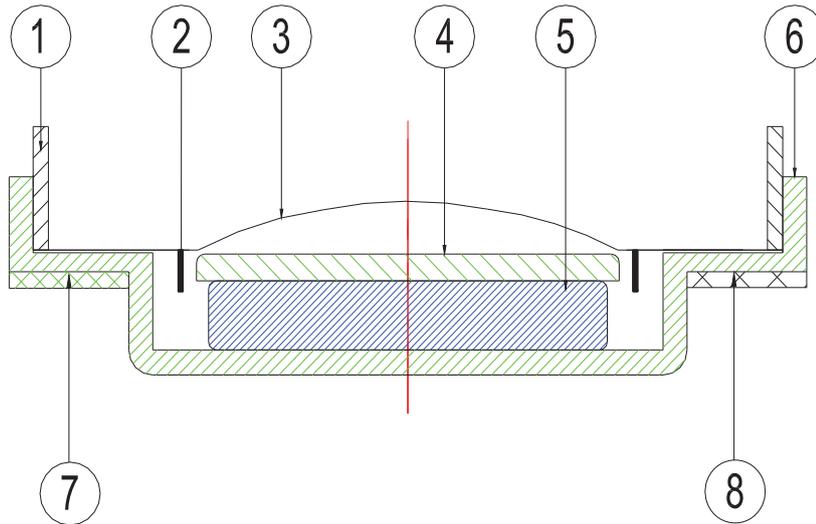
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6. Structure



8	Screen	1	unwoven fabric	
7	Terminal	1	FR-4 Epoxy	
6	Frame	1	SPC	
5	Magnet	1	Nd-Fe-B	
4	Plate	1	SPC	
3	Diaphragm	1	PEN	
2	Voice Coil	1	Copper	
1	Gasket	1	Paper	
No.	Part Name	Q'ty	Material	Remarks

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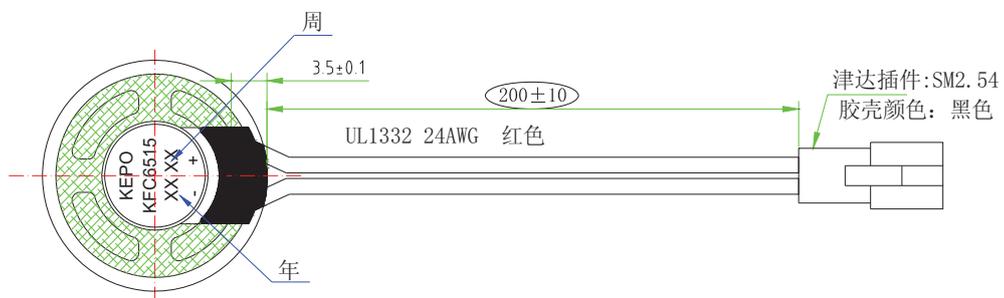
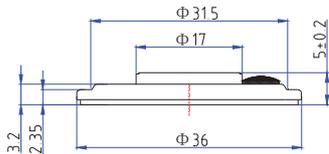
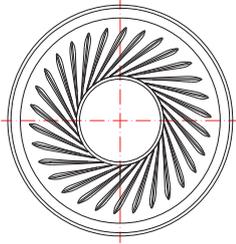
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7. Dimensions



序号	名称	规格	数量	供应商
1	连接线	UL1332 24AWG 红色	2	科菱
2	插件	津达:SM2.54 胶壳颜色: 黑色	1SET	津达

FIRST ANGLE PROJECTION



UNIT : mm

Tolerance : ±0.2

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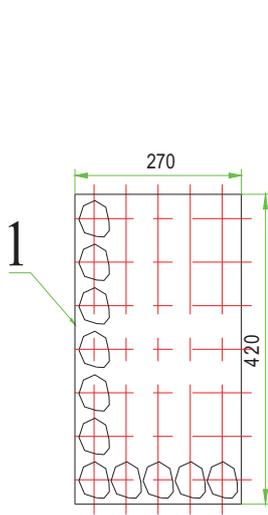
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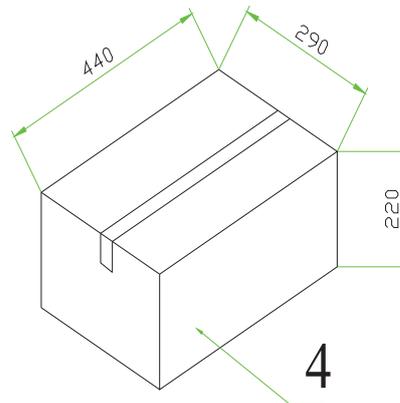
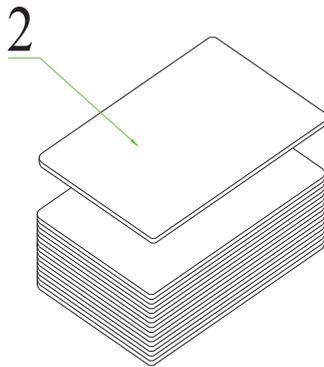
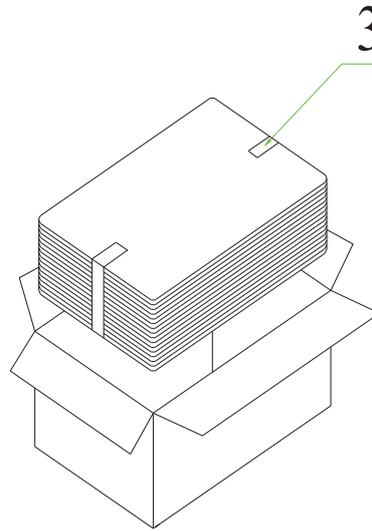
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8. Packing



50Pcs



QTY: 600Pcs

440 x290 x220